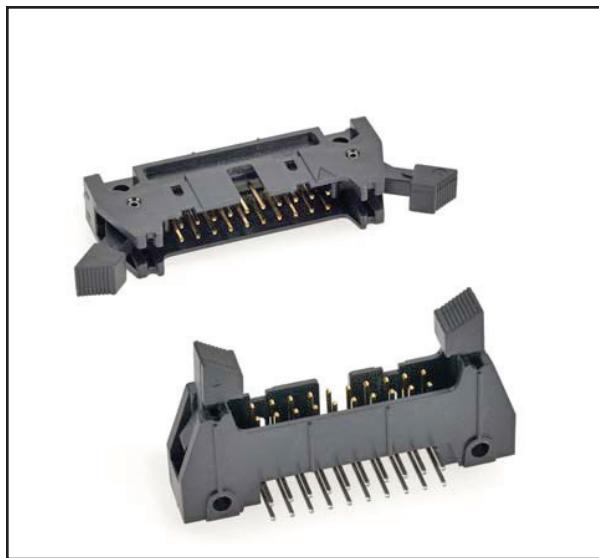


3M™ Four-Wall Header

.100" x .100" Latch/Ejector, Straight and Right Angle

D3000 Series



- Military (with 3M's 3518 & N3518 polarizing key) and centerbump polarization
- Optional ejector latches
- Mounting holes for securing header to board
- Optional polarizing posts available
- High temperature insulator suitable for "no lead" soldering operations
- High temperature insulator in through-hole version suitable for "paste in hole" reflow soldering
- RoHS Compliant. See the Regulatory Information Appendix (RIA) in the "RoHS compliance" section of www.3Mconnectors.com for compliance information (RIA E1 and C1 apply)

Date Modified: May 21, 2012

TS-2245-F
Sheet 1 of 4

Physical

Insulator:

Material: High Temp Glass Filled Polyester (PCT)

Flammability: UL 94V-0

Color: Black (PCT)

Contact:

Material: Brass

Plating:

Underplating: 50 -150 μ " [1.25 μ m] Ni

Wiping Area: 15 μ " [0.381 μ m] Gold

Solder Tails: 40 - 120 μ " [1-3 μ m] Matte Tin

Marking: 3M Logo, Part Identification Number and Orientation Triangle

Electrical

Current Rating: 5.00 A, 1 Contact Powered

3.00 A, 6 Contacts Powered

1.75 A, All Contacts Powered

Rating Conditions: EIA-364-070 Method 2, 30°C maximum temperature rise, 20% derated. Reference appropriate 3M Product Specification for detailed current derating curves.

Insulation Resistance: $>1 \times 10^9 \Omega$ at 500 V_{DC}

Withstanding Voltage: 1,000 V_{RMS} at Sea Level

Environmental

Temperature Rating: -55°C to +105°C

Process Rating: 260°C, profile per J-STD-020C, single pass

Moisture Sensitivity Level: 1 (per J-STD-020C)

UL File No.: E68080

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Interconnect Solutions
<http://www.3Mconnectors.com>

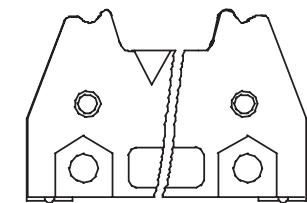
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3M™ Four-Wall Header

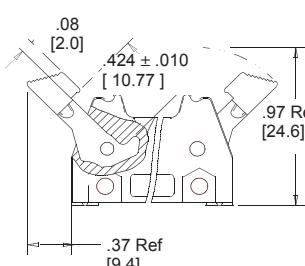
.100" x .100" Latch/Ejector, Straight and Right Angle

D3000 Series

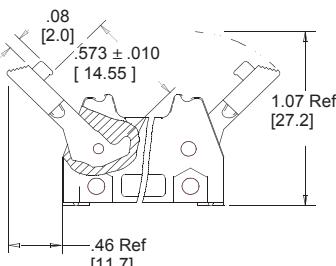
-X0XX
Header without Latch Ejector



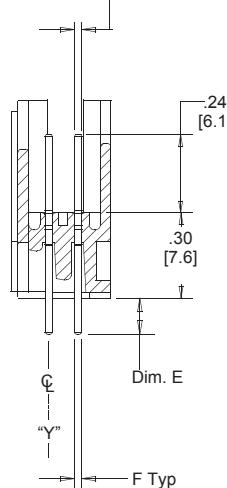
-X2XX
Header with
Short Ejector/Latch
for 3M Sockets without
Strain Relief



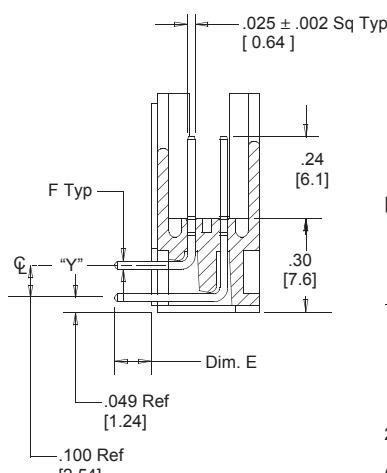
-X3XX
Header with
Long Ejector/Latch
for 3M Sockets with
Strain Relief



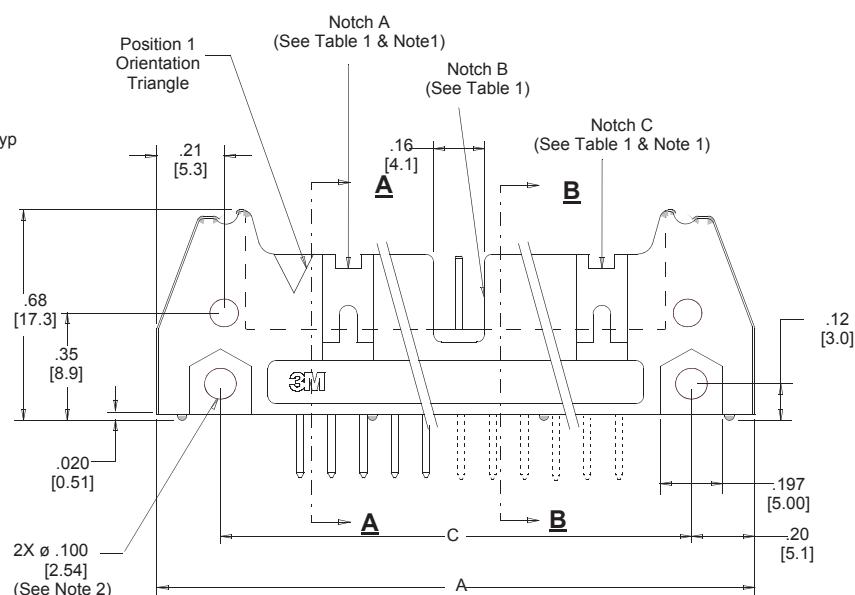
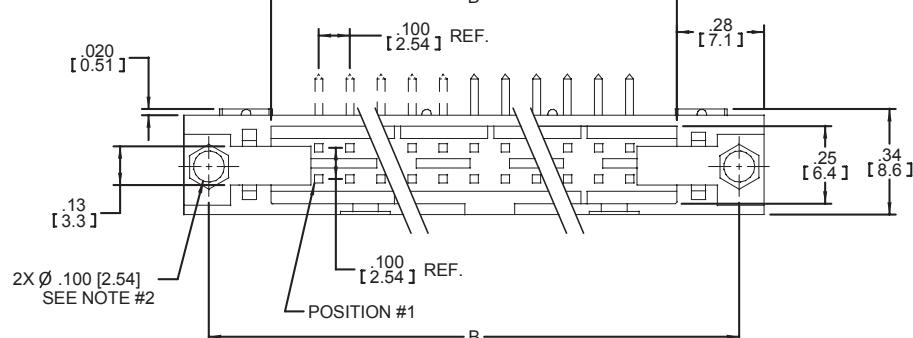
.025 ± .002 Sq Typ
[0.64]



Section A-A
(Straight)



Section B-B
(Right Angle)



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Sheet 2 of 4

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3M™ Four-Wall Header

.100" x .100" Latch/Ejector, Straight and Right Angle

D3000 Series

Table 1

Pin Qty	3M Part Number	Dimensions				Polarizing Notches
		A	B	C	D	
06	3869	1.065 (27.05)	0.905 (22.99)	0.665 (16.89)	0.505 (12.83)	B*
08	3889	1.165 (29.59)	1.005 (25.53)	0.765 (19.43)	0.605 (15.37)	B*
10	3793	1.265 (32.13)	1.105 (28.04)	0.865 (21.97)	0.705 (17.91)	BC
14	3314	1.465 (37.21)	1.305 (33.12)	1.065 (27.05)	0.905 (22.99)	BC
16	3408	1.565 (39.75)	1.405 (35.66)	1.165 (29.59)	1.005 (25.53)	ABC
20	3428	1.765 (44.83)	1.605 (40.74)	1.365 (34.67)	1.205 (30.61)	ABC
24	3627	1.965 (49.91)	1.805 (45.82)	1.565 (39.75)	1.405 (35.69)	ABC
26	3429	2.065 (52.45)	1.905 (48.36)	1.665 (42.29)	1.505 (38.23)	ABC
30	3440	2.265 (57.53)	2.105 (53.44)	1.865 (47.37)	1.705 (43.31)	ABC
34	3431	2.465 (62.61)	2.305 (58.52)	2.065 (52.45)	1.905 (48.39)	ABC
40	3432	2.765 (70.23)	2.605 (66.14)	2.365 (60.07)	2.205 (56.01)	ABC
50	3433	3.265 (82.93)	3.105 (78.84)	2.865 (72.77)	2.705 (68.71)	ABC
60	3372	3.765 (95.63)	3.605 (91.54)	3.365 (85.47)	3.205 (81.41)	ABC
64	3764	3.965 (100.71)	3.805 (96.62)	3.565 (90.55)	3.405 (86.49)	ABC

* Available without center notch B. Contact 3M.

Table 2

3M Part Number Suffix	Contact Tail	Dim E	Pin Cross Section			Dimension G
			Dim F	Diagonals	Corner Radii	
-5XX2	Solder Tail for .062 [1.57] Thick PC Board	.112 ± .010 [2.84]	.0245 ± .0005 [0.622]	.028 ± .001 [0.71]	.0075 Ref [0.191]	Ø.035 ± .003 [0.89] (See Note 3)
-6XX2						

Technical drawing showing side-to-side stackability and position 1 dimensions. The drawing includes a vertical dimension of .300 [7.62] and a horizontal dimension of .100 ± .003 [2.54]. A note specifies (See Note 2) for the .106 [2.69] or .116 [2.95] dimension. A dimension G is shown for the overall width of the stack. A note indicates "Side to Side Stackability". A dimension of .060 [1.52] is shown for the gap between parts. A dimension of .352 [8.94] is shown for the overall width of the stack. A dimension B is shown for the width of the base. A note indicates "Position 1".

Recommended Mounting Hole Pattern (Straight)

Recommended Mounting Hole Pattern (Right Angle)

Notes:

Notes:

1. Notches A & C will accommodate 3M Polarizing Keys (3M Part #3518 or #N3518).
2. Mounting hardware: From solder side of pc board use #4-24 thread cutting screw (3M Part # 3341-5) and .116 [2.95] dia mounting hole. For right angle version only, #2-56 bolt and nut (3M Part # 3341-6) with .106 [2.69] dia mounting hole may be used. See illustrations on page 4.
3. Contact your 3M sales representative for custom requirements.

Ordering Information

Pin Configuration
5 = Right Angle Solder Tails
6 = Straight Solder Tails

D3XXX - XX02AR

3M Part Number
(See Table 1)

Tail
02 = for .062 [1.57] thick board

Latch/Ejector System
0 = No Latch/Ejector installed
2 = Short Roll Pin Latch/Ejectors
3 = Long Roll Pin Latch/Ejectors

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Sheet 3 of 4

3M™ Four-Wall Header

.100" x .100" Latch/Ejector, Straight and Right Angle, Accessories

D3000 Series

Part Customization

This spec sheet details our standard offering.

3M has several capabilities that can provide a part tailored to your specific needs. Ask your 3M sales representative or customer service for more details.

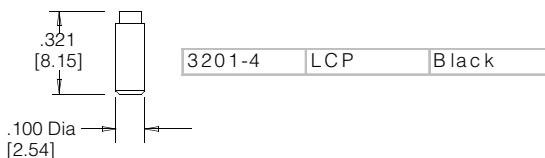
- The -2 & -3 roll pin latches (may be ordered separately with roll pins included)
- Snap-in style latch/ejectors in either short (N3XXXX5XXX) or long (N3XXX-X6XX) styles, may also be ordered separately, and are functional and dimensional equivalents to the -2 and -3 roll pin latches.

If ordering latches separately, please use the below chart

	Short Latch	Long Latch	Latch Style	Color
High Temperature (PPA)	N3505-30B	N3505-31B	Snap In	Black
High Temperature (PCT)	N3505-2B	N3505-3B	Roll Pin	Black

- Selective pin removal (ATA or other compatibility)

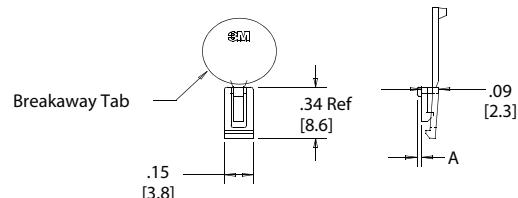
Polarizing Post



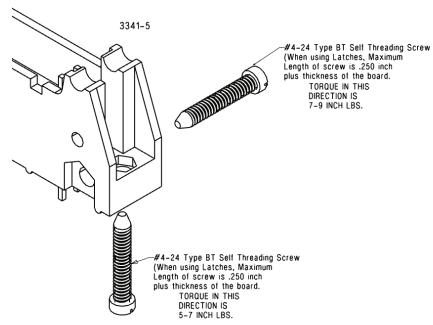
Note: Insert Post into one mounting hardware hole on bottom of header. Set post to protrude .115" [2.92]

Polarizing Keys

N3518	LCP	Black	.02

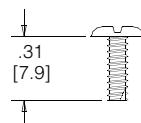


Note: #2216 B/A Scotchweld can be used to adhere keys.



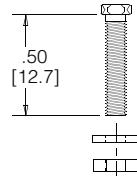
Mounting Hardware

3341-5
(Installed from bottom of board)



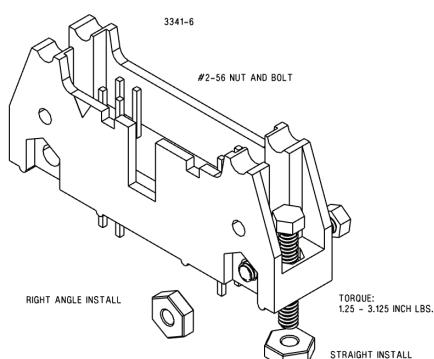
Panhead Thread Cutting Screw:
#4-24 X 5/16"
Type: USA Std BT, Federal BG

3341-6
(Must be inserted prior to latch on vertical headers)



Hex Head Bolt, Nut and Washer
Bolt - #2-56 X 1/2"

3341-5 & 6
Material - Stainless Steel



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Sheet 4 of 4

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